





















規格表 SPECIFICATIONS

型號		MODEL		Unit	DNC-210	DNC-250	
盤面直徑		Disk size		mm	Ø210	Ø250	
盤面中心孔直徑		Disk center hole diameter		mm	Ø40H7	Ø40H7	
中心孔貫穿直徑		Through center hole diameter		mm	Ø40	Ø40	
中心高度 (立式使用)		Center height (Vertical use)		mm	160	160	
底部到盤面高度 (臥式使用)		Height from bottom to disk surface (Horizontal use)		mm	152	152	
盤面T型槽寬度		T-slot width		mm	12H7	12H7	
導鍵寬度		Guide key width		mm	18h7	18h7	
最小設定角度		Minimum setting angle		deg.	0.001	0.001	
分割精度		Index accuracy		sec.	20	20	
重複精度		Repeatability		sec.	4	4	
鎖緊扭矩 (氣壓)	5~7kg/cm ²	Clamping torque	5~7kg/cm ²		N.m	200	200
伺服馬達型號	FANUC	Servo motor model	FANUC		-	α 4if / β 8is	α 4if / β 8is
	三菱		MITSUBISHI		-	HF-104T	HF-104T
齒數比		Gear ratio		-	1 : 90	1 : 90	
最高轉速 (馬達4000 rpm)		Maximum speed (Motor 4000 rpm)		rpm	44.4	44.4	
容許負載容量	立式	Allowable load capacity	Vertical		kg	85	85
	臥式		Horizontal		kg	160	160
	使用尾座		Tailstock		kg	160	160
容許切削力 (鎖緊狀態)	F	Allowable cutting force (Clamped)	F		N	14500	14500
	F x L		F x L		N.m	1020	1020
	F x L		F x L		N.m	180	180
蝸輪容許扭矩		Allowable torque of worm gear		N.m	170	170	
容許貫性	$J = \frac{W \cdot D^2}{8}$	Allowable	$J = \frac{W \cdot D^2}{8}$		kg.m ²	0.88	1.25
轉台重量 (不含馬達)		Table weight (without motor)		kg	54	60	

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