



















規格表 SPECIFICATIONS

| 型號 | | MODEL | | Unit | DNC-170B | DNC-210B | DNC-250B | DNC-255B | |
|-------------------|-----------------------------|-----------------------------------|---|---|----------------------------|----------------------------|----------------------------|-------------------------|------|
| 盤面直徑 | | Disk size |  | mm | Ø170 | Ø210 | Ø250 | Ø255 | |
| 盤面中心孔直徑 | | Disk center hole diameter |  | mm | Ø40H7 | Ø40H7 | Ø40H7 | Ø80H7 | |
| 中心孔貫穿直徑 | | Through center hole diameter |  | mm | Ø40 | Ø40 | Ø40 | 大孔徑Ø80 | |
| 中心高度 | | Center height (Vertical use) |  | mm | 135 | 160 | 160 | 160 | |
| 盤面T型槽寬度 | | T-slot width |  | mm | 12H7 | 12H7 | 12H7 | 12H7 | |
| 導鍵寬度 | | Guide key width |  | mm | 18h7 | 18h7 | 18h7 | 18h7 | |
| 最小設定角度 | | Minimum setting angle |  | deg. | 0.001 | 0.001 | 0.001 | 0.001 | |
| 分割精度 | | Index accuracy |  | sec. | 20 | 20 | 20 | 15 | |
| 重複精度 | | Repeatability | | sec. | 4 | 4 | 4 | 4 | |
| 鎖緊方式 | 油壓 | Clamping method | Hydraulic | kg/cm ² | 15 | 15 | 15 | 35 | |
| 鎖緊扭矩 | | Clamping torque |  | N.m | 200 | 200 | 200 | 600 | |
| 伺服馬達型號 | FANUC | Servo motor model | FANUC | - | α 4if / β 8is | α 4if / β 8is | α 4if / β 8is | α 8 / β 12 | |
| | 三菱 | | MITSUBISHI | - | HF-104T | HF-104T | HF-104T | HF-154S | |
| 齒數比 | | Gear ratio |  | - | 1 : 90 | 1 : 90 | 1 : 90 | 1 : 120 | |
| 最高轉速 (馬達3000 rpm) | | Maximum speed (Motor 3000 rpm) |  | rpm | 33.3 | 33.3 | 33.3 | 25 | |
| 容許負載容量 | 立式 | Allowable load capacity | Vertical |  | kg | 85 | 85 | 110 | |
| | 使用尾座 | | Tailstock |  | kg | 160 | 160 | 160 | 260 |
| 容許切削力 (鎖緊狀態) | F | Allowable cutting force (Clamped) | F |  | N | 14500 | 14500 | 20000 | |
| | F x L | | F x L |  | N.m | 1020 | 1020 | 1020 | 1120 |
| | F x L | | F x L |  | N.m | 180 | 400 | 400 | 700 |
| 蝸輪容許扭矩 | | Allowable torque of worm gear |  | N.m | 170 | 260 | 260 | 550 | |
| 容許慣性 | $J = \frac{W \cdot D^2}{8}$ | Allowable | $J = \frac{W \cdot D^2}{8}$ |  | kg.m ² | 0.52 | 0.88 | 1.25 | 2.07 |
| 轉台重量 (不含馬達) | | Table weight (without motor) | | kg | 80 | 90 | 90 | 120 | |

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