




















規格表 SPECIFICATIONS

型號		MODEL		Unit	DNC-170-2W DNC-170-3W	DNC-210-2W DNC-210-3W	DNC-250-2W DNC-250-3W	DNC-255-2W DNC-255-3W	
盤面直徑		Disk size		mm	Ø170	Ø210	Ø250	Ø255	
盤面中心孔直徑		Disk center hole diameter		mm	Ø40H7	Ø40H7	Ø40H7	Ø80H7	
中心孔貫穿直徑		Through center hole diameter		mm	Ø40	Ø40	Ø40	Ø80	
中心高度 (立式使用)		Center height (Vertical use)		mm	135+40	160+40	160+40	160+40	
盤面T型槽寬度		T-slot width		mm	12H7	12H7	12H7	12H7	
導鍵寬度		Guide key width		mm	18h7	18h7	18h7	18h7	
最小設定角度		Minimum setting angle		deg.	0.001	0.001	0.001	0.001	
分割精度		Index accuracy		sec.	20	20	20	15	
重複精度		Repeatability		sec.	4	4	4	4	
鎖緊扭矩	5~7kg/cm ²	Clamping torque	5~7kg/cm ²		N.m	200	200	200	600(油壓35kg/cm ²)
伺服馬達型號	FANUC	Servo motor model	FANUC	-	α 4if / β 8is	α 4if / β 8is	α 4if / β 8is	α 8 / β 12	
	三菱		MITSUBISHI	-	HF-154S	HF-154S	HF-154S	HF-154S	
齒數比		Gear ratio		-	1 : 90	1 : 90	1 : 90	1 : 120	
最高轉速 (馬達3000 rpm)		Maximum speed (Motor 3000 rpm)		rpm	33.3	33.3	33.3	25	
容許負載容量	立式	Allowable load capacity	Vertical		kg	85	85	85	110
	臥式		Horizontal		kg	160	160	160	260
	使用尾座		Tailstock		kg	160	160	160	260
容許切削力 (鎖緊狀態)	F	Allowable cutting force (Clamped)	F		N	14500	14500	14500	20000
	F x L		F x L		N.m	1020	1020	1020	1120
	F x L		F x L		N.m	180	400	400	700
蝸輪容許扭矩		Allowable torque of worm gear		N.m	170	260	260	550	
容許貫性	$J = \frac{W \cdot D^2}{8}$	Allowable	$J = \frac{W \cdot D^2}{8}$		kg.m ²	0.58	0.88	1.25	2.1
轉台重量 2W (不含馬達)		Table weight 2W (without motor)		kg	160	170	180	250	
轉台重量 3W (不含馬達)		Table weight 3W (without motor)		kg	240	240	270	380	

本公司保留產品規格尺寸，設計特性變更之權利，恕不另行通知。 All specifications, design and characteristics shown in this catalogue are subject to change without prior notice.