





















規格表 SPECIFICATIONS

型號		MODEL		Unit	DNC-I25	DNC-I70M	DNC-I70
盤面直徑		Disk size		mm	Ø125	Ø170	Ø170
盤面中心孔直徑		Disk center hole diameter		mm	Ø35H7	Ø35H7	Ø40H7
中心孔貫穿直徑		Through center hole diameter		mm	Ø25	Ø25	Ø40
中心高度 (立式使用)		Center height (Vertical use)		mm	110	135	135
底部到盤面高度 (臥式使用)		Height from bottom to disk surface (Horizontal use)		mm	152	152	152
盤面T型槽寬度		T-slot width		mm	12H7	12H7	12H7
導鍵寬度		Guide key width		mm	14h7	18h7	14h7
最小設定角度		Minimum setting angle		deg.	0.001	0.001	0.001
分割精度		Index accuracy		sec.	60	20	20
重複精度		Repeatability		sec.	4	4	4
鎖緊扭矩 (氣壓)	5~7kg/cm ²	Clamping torque	5~7kg/cm ²		N.m	180	200
伺服馬達型號	FANUC	Servo motor model	FANUC	-	$\alpha 2i / \beta 4is$	$\alpha 4i / \beta 8is$	$\alpha 4if / \beta 8is$
	三菱		MITSUBISHI	-	HG-I05S	HF-I04S(T)	HF-I04T
齒數比		Gear ratio		-	1 : 60	1 : 90	1 : 90
最高轉速 (馬達4000 rpm)		Maximum speed (Motor 4000 rpm)		rpm	66.6	44.4	44.4
容許負載容量	立式	Allowable load capacity	Vertical		kg	50	73
	臥式		Horizontal		kg	100	140
	使用尾座		Tailstock		kg	100	140
容許切削力 (鎖緊狀態)	F	Allowable cutting force (Clamped)	F		N	10000	10500
	F x L		F x L		N.m	430	600
	F x L		F x L		N.m	115	150
蝸輪容許扭矩		Allowable torque of worm gear		N.m	82	105	170
容許貫性	$J = \frac{W \cdot D^2}{8}$	Allowable	$J = \frac{W \cdot D^2}{8}$		kg.m ²	0.2	0.5
轉台重量 (不含馬達)		Table weight (without motor)		kg	38	50	52

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